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RESEARCH ARTICLE

QbD-based carbopol transgel formulation: characterization, pharmacokinetic assessment and therapeutic efficacy in diabetes

Prem Sundar Prasad, Syed Sarim Imam, Mohammed Aqil, Yasmin Sultana, and Asgar Ali

Department of Pharmaceutics, Faculty of Pharmacy, Hamdard University, New Delhi, India

Abstract

In order to develop transdermal drug delivery system that facilitates the skin permeation of Pioglitazone (PZ) encapsulated in carbopol-based transgel system (proniosomes/niosome). The developed formulations were optimized using quality by design (QbD) approach and particle size, percentage entrapment and transdermal flux were determined. It was found to be more efficient delivery carriers with high encapsulation and enhanced flux value demonstrated that the permeation of PZ through skin was significantly increased with developed formulation. The transdermal enhancement from proniosome was 3.16 times higher than that of PZ from control formulation (ethanol buffer formulation, 3:7), which was further confirmed by confocal laser scanning microscopy. *In vivo* pharmacokinetic study of carbopol transgel showed a significant increase in bioavailability (2.26 times) compared with tablet formulation. It also showed better antidiabetic activity in comparison to marketed tablet, so our results suggest that carbopol-based transgel are an efficient carrier for delivery of pioglitazone through skin.

Keywords

Antidiabetic activity, Box–Behnken design, carbopol, pioglitazone, transgel

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History

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Introduction

The transdermal delivery system offers several distinct advantages over other delivery systems, including avoidance of gastrointestinal side effects of drugs, enzymatic activity and drug-food interactions and bypass first-pass effect. It allows rapid termination of drug effects when necessary (El-Kattan et al., 2000; Naik et al., 2000). Carbopols are synthetic polymers of acrylic acid cross-linked with various chemicals such as divinyl-glycol, allyl-sucrose and polyalkenyl polyether (Chawla & Saraf, 2012). It is soluble in polar solvents and upon salvation, they swells, and in presence of a neutralizing agent forming a microgel system (Garcia-Gonzalez et al., 1994; Weber et al., 2012). These properties make them potential candidates for the use as transdermal gel formulations (Jana et al., 2014).

Proniosomes are solid formulation prepared using nonionic surfactants which can be converted into niosomes upon hydration (Fang et al., 2001; Varshosaz et al., 2005). It can encapsulate both lipophilic and hydrophilic drugs and protects them against *in vivo* acidic and enzymatic effects (Mokhtar et al., 2008). Niosomes are able to prolong the circulation of encapsulated drug altering its organ distribution and metabolic stability (Rogerson et al., 1988). Niosomes have been reported to enhance the residence time of drugs in the stratum corneum and epidermis, while reducing the systemic absorption of the drug and improve penetration of the trapped substances across the skin (Balakrishnan et al., 2009). Moreover, it has been reported in several studies, that compared to conventional dosage forms, lipid vesicular formulations exhibited an enhanced drug bioavailability (Manconi et al., 2006; Mura et al., 2007; Shumilov & Touitou, 2010; Imam et al., 2013; Vitorino et al., 2013). Particular efforts have been aimed at using niosomes as effective dermal and transdermal drug delivery systems (Aboelwafa et al., 2010; El-Laithy et al., 2011; Muzzalupo et al., 2011; Junyaprasert et al., 2012; Imam et al., 2013). Pioglitazone (PZ) is a thiazolidinedione derivative with structural formula 5-[4-[2-(5-Ethyl-2-pyridinyl) ethoxy] benzyl] thiazolidine-2,4-dione (Reginato & Lazar, 1999; Waugh et al., 2006). It is highly bound to plasma proteins to serum albumin and metabolized by CYP3A4 and CYP2C8/9. Due to poor aqueous solubility, it shows delayed onset of action because of sub-therapeutic plasma drug levels; may also lead to therapeutic failure (Elbary et al., 2008). It acts as agonist of the peroxisome proliferator-activated receptor subtype gamma in type II diabetes (Reginato & Lazar, 1999; Waugh et al., 2006). PZ is a water insoluble drug and having short biological half-life of 3–5 h and is eliminated rapidly (Tripathi, 2003). The aim of this study is to investigate the feasibility of carbopol-based transgel as drug carrier systems for pioglitazone. The optimization of proniosomal formulation was explored using three-factor three-level using Box-Behnken factorial design. The influence of different formulation variables such as tween80, phospholipidG90 and cholesterol were investigated on the size, entrapment efficiency and transdermal flux. The potential of optimized transgel systems of PZ was investigated by in vitro release,

Address for correspondence: Dr. M. Aqil, Sr. Assistant Professor, Department of Pharmaceutics, Faculty of Pharmacy, Hamdard University, New Delhi 110 062, India. Tel: +91-9811798725. Email: aqilmalik@yahoo.com

skin irritation, *in vivo* pharmacokinetic and antidiabetic studies.

Experimental

Materials

Pioglitazone and Phospholipon 90G were received as a gratis sample from Ranbaxy Research Laboratories Ltd. (Gurgaon, India) and Phospholipid GmbH (Nattermannallee, Germany). Carbopol 940 was purchased from S. D. Fine Chemicals Ltd., Mumbai, India. Cholesterol and tween80 were purchased from Spectrochem Pvt. Ltd (Mumbai, India). All other chemicals used were of analytical grade. Double-distilled water was used for all experiments.

Preparation of transdermal proniosomes

PZ proniosomes were prepared by method reported using three-factor three-level Box–Behnken design (Balakrishnan et al., 2009). The concentration range of independent variables under study with their low, medium and high levels, which were selected based on the results from preliminary experimentation. The design showed a total of 15 formulations as per experimental design with their effect on the size, entrapment efficiency and transdermal flux are presented in Table 1. Proniosome-derived niosomes dispersions were obtained by hydrating film with phosphate buffer saline pH 7.4. Similarly, rhodamine red (RR, 0.03% w/v) loaded formulation was prepared for confocal laser microscopy. A fixed dose of the PZ (40 mg) was used in all formulations. Ethanol:buffer formulation (3:7) of same dose has been used as control formulation in the study.

Experimental design

The application of design of experiments such as Box-Behnken design, central-composite design, factorial design, D-optimal design and mixture design used for systematic optimization of drug delivery systems (Hwang & Kowalski 2005; Singh et al., 2005). BBD is a most widely acceptable approach for optimization of formulation to obtain robust formulations. It gives fewer experimental runs over others due to ease of design execution and interpretation (Chaudhary et al., 2011; Beg et al., 2012; Ahad et al., 2013). Response surface analyses were carried out to identify the effect of different independent variables on the observed responses. A three-factor three-level Box–Behnken design was used to explore the quadratic response surfaces and for constructing a second-order polynomial models using DESIGN EXPERT Software, Version 8.0.7.1 (Stat-Ease, Minneapolis, MN) and fitted into a multiple linear regression model. The nonlinear polynomial quadratic model is defined as:

$$Y = \beta_0 + \beta_1 A + \beta_2 B + \beta_3 C + \beta_{12} A B + \beta_{13} A C + \beta_{23} B C + \beta_{11} A^2 + \beta_{22} B^2 + \beta_{33} C^2 + \dots$$

where Y is the measured response associated with each factor level combination; β_0 is constant; β_1 , β_2 , β_3 are linear coefficients, β_{12} , β_{13} , β_{23} are interaction coefficients between the three factors, β_{11} , β_{22} , β_{33} are quadratic coefficients computed from the observed experimental values of Y from experimental runs and A, B and C are the coded levels [low (-), medium (0) and high (+)] of independent variables.The terms AB and A^2 (i = 1, 2 or 3) represent the interaction and quadratic terms, respectively. The Tween80 (A), phospholipid (B) and cholesterol (C) were selected as independent variables, whereas dependent variables were size (Y_1) , % EE (Y_2) and flux (Y_3) , with constraints applied in the formulation. The responses were statistically evaluated using the ANOVA procedure. Further, the optimum formulation was selected by a numerical optimization procedure using desirability function.

Liquid chromatography

PZ content in the samples was quantitated by reversed phase RP-HPLC compact LC system (Agilent Technologies 1120) using Hypersil ODS C-18 column (250×4.6 mm, 5 µm particle size). The detection of PZ was performed at 270 nm. The mobile phase used in this study was acetonitrile: ammonium acetate buffer (pH 5) in the ratio of 60:40 v/v. The mobile phase was pumped from the solvent reservoir to

Table 1. Observed and predicted response in the Box-Behnken design for pioglitazone proniosomal formulation.

Code				Particle Size	<i>Y</i> ₁ (nm)	Entrapment	t Y ₂ (%)	Flux Y ₃ (με	g/cm ² /h)
S.No	А	В	С	Actual	Predicted	Actual	Predicted	Actual	Predicted
1	120	40	30	413.87 ± 6.77	412.55	54.28 ± 11.87	54.07	29.31 ± 24.65	30.99
2	160	40	30	477.24 ± 6.81	478.95	69.76 ± 13.27	70.91	40.78 ± 19.73	40.11
3	120	80	30	437.22 ± 7.87	435.51	63.65 ± 10.54	62.50	20.27 ± 20.74	20.94
4	160	80	30	578.27 ± 6.29	579.59	83.38 ± 9.65	83.59	25.41 ± 28.94	24.72
5	120	60	15	416.65 ± 8.43	418.65	42.27 ± 11.28	43.11	36.87 ± 23.54	36.38
6	160	60	15	517.79 ± 7.76	516.75	71.54 ± 8.54	71.02	37.67 ± 19.77	38.54
7	120	60	45	437.12 ± 4.51	438.16	54.37 ± 6.98	54.89	19.82 ± 26.65	18.41
8	160	60	45	552.54 ± 5.65	550.54	65.76 ± 8.39	64.92	29.66 ± 32.78	30.15
9	140	40	15	417.26 ± 9.98	416.59	71.99 ± 7.54	71.36	43.24 ± 30.83	43.04
10	140	80	15	498.69 ± 12.67	498.41	81.32 ± 11.28	81.63	21.28 ± 35.86	21.10
11	140	40	45	462.97 ± 8.49	463.26	74.23 ± 9.44	73.92	19.68 ± 29.56	20.16
12	140	80	45	504.37 ± 5.87	505.04	84.13 ± 8.53	84.75	17.44 ± 19.66	17.64
13	140	60	30	393.41 ± 6.76	392.46	90.59 ± 10.39	90.65	41.23 ± 23.64	40.61
14	140	60	30	392.22 ± 10.12	392.46	91.42 ± 7.43	90.65	40.28 ± 27.78	40.61
15	140	60	30	391.76 ± 9.13	392.46	89.95 ± 13.44	90.65	40.32 ± 25.87	40.61
16				Hydroethar	nolic Solution			13.67 ±	4.54

A = Tween80 (mg), B = Phospholipid (mg), C = Cholesterol (mg); Y_1 = Particle size (nm); Y_2 = Entrapment efficiency (%); Y_3 = Flux (μ g/cm²/h).

the column at a flow rate of 1.0 mL/min and the volume of analyte sample injected was 20 $\mu L.$

Quality evaluation of proniosome

Size and size distribution

The size and size distribution were determined by dynamic light scattering method, using a computerized Malvern system (Zetasizer, HAS 3000; Malvern, United Kingdom). The formulation was taken in the glass tube was diluted with appropriate medium to determine the vesicle size. The values of mean particle size and PDI of formulated niosomes were measured.

Vesicle morphology

The morphology of the prepared proniosome formulations was determined by transmission electron microscopy (TEM Morgani 268D, Eindhoven, The Netherlands). The drop of the dispersion was diluted using deionized water, and then dispersion was applied to a copper grid and kept for 1 min. The excess of dispersion was removed by absorbing with a piece of filter paper, and then a drop of 1% phosphotungstic acid was added. The sample was visualized by using soft imaging viewer software (Olympus Soft Imaging Solutions GmbH, Münster, Germany) for image analysis.

Entrapment efficiency

The entrapment efficiency of developed formulation was determined by reconstitution with 10 mL of phosphate buffer. The resulting suspension was sonicated in bath sonicator for 30 min. The untrapped drug was separated by centrifuging at 14 000 rpm for 30 min (REMI Cooling Centrifuge, Mumbai, India). The supernatant was taken and diluted with appropriate medium and PZ concentration in the resulting solution was assayed by UV-spectrophotometer at 270 nm. The percentage of drug entrapment was calculated by the following equation (EI-Laithy et al., 2011).

$$\mathrm{EE} = (C_{\mathrm{t}} - C_{\mathrm{f}})/C_{\mathrm{t}} \times 100$$

where $C_{\rm t}$ concentration of total PZ and $C_{\rm f}$ concentration of free PZ.

Ex vivo skin permeation studies

The ex vivo permeation of PZ from all formulations across the rat skin was studied using a Franz diffusion cell (Logan, UT) with an effective permeation area of 1 cm^2 and a receptor volume of 10 mL capacity. The permeation study was performed with receiver vehicle maintained at temperature of 32 ± 1 °C and stirring speed of 600 rpm. The rats used for the permeation study were sacrificed with prolonged ether anesthesia. The hair from abdominal skin was removed and skin was excised. The dermis side was wiped with isopropyl alcohol to remove residual adhering fat. The skin was washed with phosphate buffer saline and skin was placed in-between donor and receptor compartment (Ahad et al., 2011). Aliquots of niosomes equivalent to 10 mg of PZ were placed in the donor compartment and after specific time intervals 2 mL samples were withdrawn from the receptor compartment via the sampling port and replaced with fresh samples.

The collected samples were filtered through membrane filter and diluted with medium for analysis by HPLC method as stated above. Similar experiments were performed for control formulation of pioglitazone. To determine the extent of permeation enhancement, enhancement ratio (ER) was calculated as follows:

$$ER = \frac{Steady \text{ state flux of formulation}}{Steady \text{ state flux of control}}$$

Confocal laser scanning microscopy

Confocal laser scanning microscopy (CLSM) was used to scan fluorescence signal of pioglitazone optimized proniosomal formulation (POPF) and control formulation at different skin depths (Dayan & Touitou, 2000; Touitou et al., 2000). Both the formulations (containing 0.03% RR) were treated with skin. The treated skin was cut into sections of $6-10 \,\mu\text{m}$ and washed with distilled water. The sections were positioned on the microscopic slide with the SC side face to the cover glass. The probe penetration was carried out with Fluorescence Correlation Spectroscope-Olympus Fluo View FV1000 (Olympus, Melville, NY) with an argon laser beam at *z*-axis.

In vitro drug release

The release of PZ from niosomal gel formulation (POPF-gel) was determined using formulation containing equivalent of 10 mg PZ was placed in dialysis bag and attached to the shafts. The shaft was then lowered to the vessels so that formulation was fixed at a lower level. The study was performed with 500 mL of release medium at pH 6.8 with a speed of 100 rpm. The experimental conditions were set following the FIP/AAPS Guidelines for dissolution/in vitro release testing of transdermal formulations (Siewert et al., 2003). Five milliliter samples were withdrawn at predetermined time intervals for 24 h and replaced with fresh medium to maintain sink condition. The in vitro release study of control formulation was carried out in a similar manner. The collected samples were filtered and analyzed using HPLC as stated above. The obtained release data were subjected to various kinetic mechanism treatments (Higuchi, 1963).

In vivo study

Study design

The *in vivo* study was carried out to compare the pharmacokinetics profile of pioglitazone-optimized proniosomal formulation transdermal therapeutic system (POPF-TTS) and oral suspension of marketing tablet (10 mg/kg; Pioz, USV, Himachal Pradesh, India). The POPF-TTS of optimized formulation was fabricated as reservoir using double adhesive tape (Scothpak, 3M, Virginia, USA). The study protocol was approved by the University Animal Ethics Committee (Jamia Hamdard), and Committee for the Purpose of Control and Supervision of Experiments on Animals (CPSCEA), Government of India. The blood samples were withdrawn and collected into heparinized tubes at the following time points (0, 2, 4, 6, 8, 12, 24 and 48 h) after the administration. Plasma samples were separated by centrifugation (Remi Centrifuge,

Table 2. Summary of results of regression analysis for responses Y_1 , Y_2 and Y_3 .

Model	R^2	Adjusted R^2	Predicted R^2	SD	% CV	Remark
Response (Y_1)						
Linear	0.6215	0.5183	0.4557	41.57		
2F1	0.6606	0.4060	0.3115	46.16		
Quadratic	0.9996	0.9988	0.9934	2.1	0.46	Suggested
Response (Y_2)						00
Linear	0.3162	0.1297	0.1426	13.73		
2F1	0.3441	0.1478	0.1401	15.76		
Quadratic	0.9978	0.9937	0.9691	1.16	1.6	Suggested
Response (Y_3)						22
Linear	0.5758	0.4601	0.3112	7.05		
2F1	0.6744	0.4302	0.19	7.25		
Quadratic	0.9965	0.9901	0.9498	0.95	3.09	Suggested

Mumbai, India) at 5000 rpm for 20 min and stored at -20 °C until drug analysis was carried out by HPLC method (Souri et al., 2008).

Pharmacokinetic analysis

Pharmacokinetic characteristics from plasma data following PZ administration at different time intervals were analyzed to calculate various parameters. The maximum plasma concentration (C_{max}) and time to reach maximum concentration (T_{max}) were directly determined from the plasma concentration versus time curve. The area under curve (AUC₀₋₄₈ and $AUC_{0-\infty}$) were calculated with the help of GraphPad Software (GraphPad Software Inc., San Diego, CA), whereas the elimination half-life $(t_{1/2})$ was calculated using the PK relationship. The relative bioavailability (%F) for transdermal drug delivery was calculated by comparing transdermal and oral AUCs. The PK data between two different formulations were compared for statistical significance by one-way ANOVA followed by Turkey-Kramer multiple comparisons test using Graph Pad Instat Software (GraphPad Software Inc., San Diego, CA).

Pharmcodynamic study

The preclinical assessment of antidiabetic activity of the developed POPF-TTS and tablet were performed on rats. Diabetes was induced by injecting with STZ injection (Arora et al., 2009). The animals were divided into four groups (Groups I–IV) of six animals each and initial blood sugars (BS) of rats were measured. Group I was taken as normal control, Group II served as diabetic control and received no further treatment, Group III received POPF-TTS with dose of 10 mg/kg, whereas Group IV received an oral suspension of PZ tablet of same dose (Pioz, USV, Himachal Pradesh, India; Elbary et al., 2008). The POPF-TTS was applied to the previously shaven abdominal area of rat skin. The rat was then placed in the restrainer and blood from the tail was taken on strip and measured on the electronic machine glucometer.

Skin irritation study

Irritancy test was carried out to determine possible reaction of the POPF-TTS on the Wistar rat skin. Test formulation and formalin solution (0.8% v/v) as standard irritant (Ubaidulla et al., 2007) were applied to the abdominal region of rats shaved approximately 24 h before the study. Care was taken to avoid abrading the skin. Animals were examined for signs of erythema and oedema responses. An adjacent area of untreated skin of each animal was used as a control. Skin irritation was observed and scoring was done according to scoring scale (Draize et al., 1944).

Results and discussion

Optimization

In this study, proniosome formulation was prepared by the film deposition technique using three factors, three levels Box–Behnken design employed to optimize the formulation. Total 15 runs with three central points were generated. The predicted and experimental values for the responses of vesicle size, entrapment efficiency and flux are shown in Table 1. The value of all responses was fitted to first order, second order and quadratic models, and was observed; the best-fitted model was quadratic and the comparative values of R^2 , SD and % CV are given in Table 2. The quadratic model resulted several response surface graphs for each response. The response surface graphs for vesicle size, entrapment efficiency and flux are shown in Figure 1(a-c). These plots show the effect of independent variables (interaction effects) on the dependent variables (responses), i.e. effect of two factors on the response at one time.

Figure 1(a) depicts response surface plot, characterizing increase in size with increasing concentration of Tween80 and phospholipid. The diameter of vesicles is dependent on the length of the alkyl chain of surfactants. Surfactants with long alkyl chains generally give larger vesicles.

Figure 1(b) depicts a dome-shaped response surface plot, characterizing initial increase in %EE with increasing concentration of both Tween80 and cholesterol, followed by a gradual decrease. Increasing cholesterol content from lower level to intermediate level leads to significant increase in %EE (p < 0.05), whereas further increase showed significant decrease (p < 0.05). High concentration of cholesterol may compete with drug for the space within the bilayers, hence excluding drug and can disrupt the regular linear structure of vesicular membranes (Mokhtar et al., 2008). Hence, it can be revealed that medium levels of cholesterol and Tween 80, show maximum %EE.

Figure 1[©] portrays an interaction effect and the relationship between dependent variables on the flux as response variable. The 3D plot was observed, where with increasing the

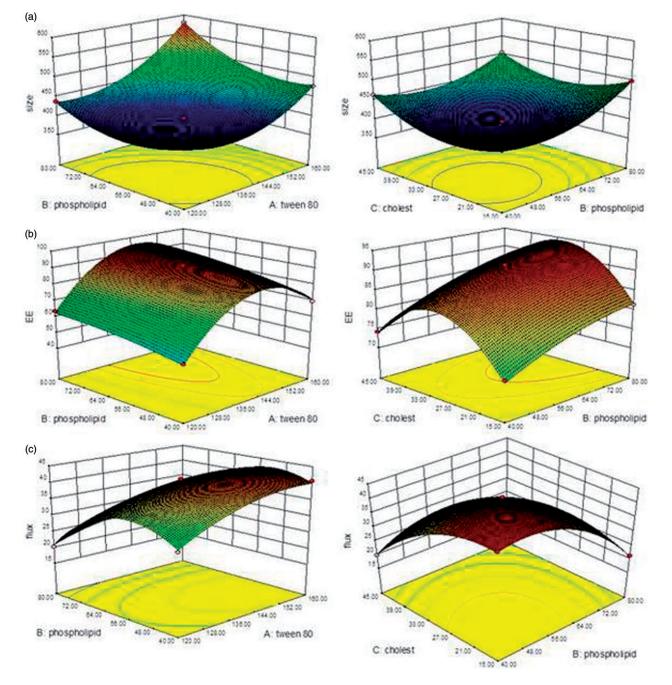


Figure 1. (a) Response surface analysis: a response surface graph representing the effect of independent variables on size, (b) response surface graph representing the effect of independent variables on % encapsulation efficiency and (c) response surface graph representing the effect of independent variables on flux.

amount of cholesterol and phospholipid shows slight increase in flux, after that gradual decrease in flux value was observed. Higher concentration of cholesterol beyond certain concentration can disrupt regular linear structure of vesicular membranes (EL-Samaligy et al., 2006). All response surfaces were best fitted with quadratic polynomial models, and able to predict the interaction effects too. Then, the model was observed for ANOVA (Table 2), which revealed that the model terms for main effects and interaction effects were statistically significant. Finally, optimized formulation was selected by numerical optimization method having the desirability value as 1. The composition of the optimized formulation by point prediction was found to be Tween 80 (150 mg), phospholipid (45 mg), cholesterol (25 mg) with size (426.85 nm), %EE (91.46) and transdermal flux (50.84 $\mu g/$ cm²/h). Based on the factorial design approach, optimized proniosomal formulation was selected for further *in vivo* studies by converting it into gel. Briefly, Carbopol[®] 934 (1% w/w) was added into water and kept overnight for complete humectation of polymer chains. The optimized formulation (POPF) equivalent to 40 mg of PZ was added to hydrated carbopol solution with constant stirring (Chaudhary et al., 2013; Ahad et al., 2014). Other ingredients, such as 15% w/v polyethylene glycol-400 (PEG-400) and triethanolamine (0.5% w/v), were added to obtain homogeneous dispersion of gel. This PZ optimized niosomal formulation-gel (POPF-gel) was incorporated into reservoir-type TTS for *in vivo* antidiabetic studies.

Response analysis

The response surface analysis was carried out to understand the effect of selected independent variables on observed responses. Linear correlation plot between actual and predicted response variables are shown in Figure 2(a-c), and their R^2 was found near to unity, which gives high predictive ability of RSM. The mathematical relationships were established and coefficients of the second-order polynomial equation were found to be quadratic in nature with interaction terms. The coefficients of polynomials fitted well to the data, with the values of R^2 ranging between 0.9965 and 0.9996. This equation shows the individual and combination effects of all independent variables. A positive value in the regression equation for a response represents an effect that favors the optimization (synergistic effect), whereas a negative value indicates an inverse relationship (antagonistic effect) between the factor and response. The polynomial equation for average particle size is given as:

Size =
$$+392.46 + 52.62A + 30.90B + 13.33C$$

+ 19.42AB + 3.57AC - 10.01BC
+ 47.19A² + 36.99B² + 41.37C²

The model *F*-value and values of "*Prob* > *F*" were found 1267.24 and less than 0.05 indicate model terms are significant. In this case A, B, C, AB, BC, AC, A², B², C² are significant model terms. The "Pred. R^{2} " 0.9934 in reasonable agreement with the "Adj. R^{2} " of 0.9982. This model can be used to navigate the design space. The polynomial equation of response Y_1 shows the combined effect of cholesterol, Tween 80, and phospholipid on size of vesicle. The effect of Tween 80 and phospholipid concentrations were found more pronounced than cholesterol on size. An increase in vesicle size by increasing the concentration of Tween 80 and phospholipid.

The polynomial equation for average entrapment efficiency is given as

$$EE = +90.65 + 9.48A + 5.28B + 1.42C$$
$$+ 1.06AB - 4.47AC + 0.14BC$$
$$- 21.16A^{2} - 1.73B^{2} - 11.01C^{2}$$

The Model *F*-value for EE was found to be 247.76, with "Prob > *F*" less than 0.05 which implies the model terms are significant. The "Pred R^2 " of 0.9691 is in reasonable agreement with the "Adj R^2 " of 0.9937. This model can be used to

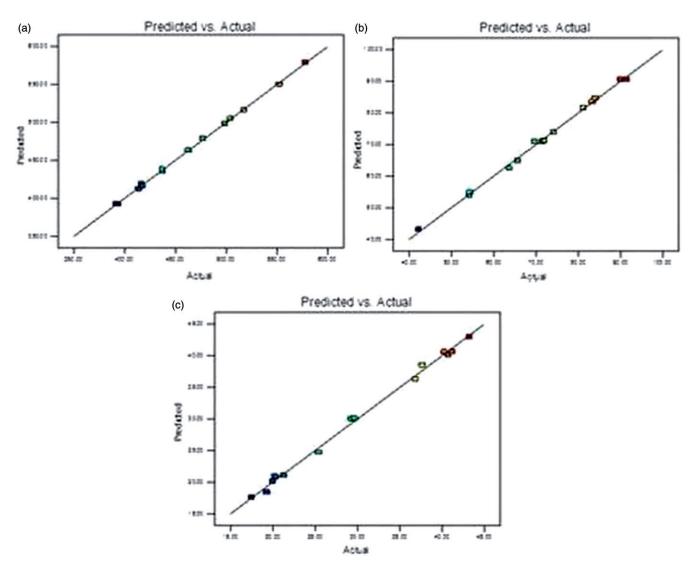


Figure 2. Regression line of actual versus predicted value: (a) particle size, (b) entrapment efficiency and (c) flux.

$$Flux = +40.61 + 3.47A - 6.11B - 6.59C$$
$$- 1.58AB + 2.39AC + 4.86BC$$
$$- 3.14A^{2} - 8.53B^{2} - 6.60C^{2}$$

The Model *F*-value of 1298.94 implies the model is significant due to "Prob > *F*" less than 0.05. In this case, the "Predicted R^{2} " of 0.9958 is in reasonable agreement with "Adjusted R^{2} " of 0.9985. This equation shows individual and combination effects of all independent variables with A, B, C, AB, AC, BC, A², B² and C² are significant model terms. Among this independent factor, it was observed that cholesterol has significantly higher negative effect on flux and is evident from the very high negative value for its coefficient, means decreased flux on increased cholesterol, due to leaching of the drug from vesicle.

Vesicle size and size distribution

The mean vesicle size of all formulations was determined by dynamic light scattering as shown in Table 1. The vesicle size ranges found to be PZ formulations 391.76 ± 9.13 – 578.27 ± 6.29 nm (Figure 3a). The average vesicle size of optimized formulation from point prediction was found to be about 426.85 ± 3.56 nm. Small values of The PDI value for all the formulation was found between <0.1 and >0.3 indicate a homogeneous population.

Vesicle morphology

Transmission electron micrographs revealed the formation of well-identified spherical niosomal vesicles with sharp boundaries after hydration of proniosomes. The surface characteristics of proniosomes-derived niosomes of containing Tween 80, phospholipid and cholesterol, respectively, appeared as spherical vesicles under transmission electron microscope (Figure 3b). The absence of typical crystalline structures of PZ in developed formulation indicates transformation of drug to amorphous or molecular state.

Confocal laser microscopy

The extent of penetration of developed formulation and control formulation across skin was measured by CLSM after application of 0.03% RR to each formulation clearly explained transdermal potential of vesicular carrier (Figure 4). The results revealed that developed formulation was evenly distributed throughout the SC, viable epidermis, and dermis with high fluorescence intensity. The formulations were delivered to a maximum possible depth of skin (up to $38.96 \,\mu$ m) of penetration as compared to control formulation that were confined to few micrometers (up to $13.94 \,\mu$ m) depth

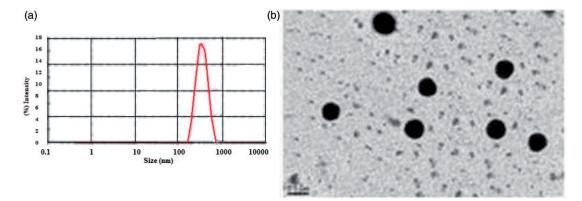


Figure 3. Particle size graph (a) and TEM image of proniosome (b).

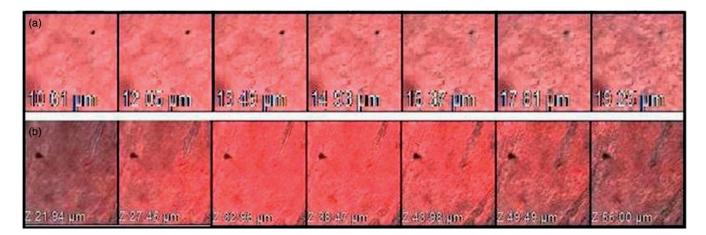


Figure 4. Confocal laser microscopy of control (a) and proniosome (b).

only. This prominently efficient delivery of RR by proniosomes suggests their enhanced penetration and consequent fusion with membrane lipids in depths of skin supporting the hypothesis of many researchers.

In vitro drug release

The release profile of PZ from niosomes was apparently biphasic release pattern. The kinetic analysis of release profiles showed diffusion controlled mechanism with rapid drug release was observed during initial hour followed by prolonged slower release (Figure 5). This could be because desorption of PZ from the surface of niosomes while drug release in the slower phase was regulated by diffusion through the swollen niosomal bilayers (Pardakhty et al., 2007). Comparing release profile of control formulations, prolonged release rate and efficiency were observed, revealing that niosomal structure improved PZ release properties. This release profile could be important with initial fast drug release to achieve high-concentration gradient required for successful transdermal drug delivery to the blood (Csoka et al., 2007).

Pharmacokinetic study

The plasma concentration profiles of PZ following application of POPF-TTS and oral suspension in rats are shown in Table 3. The C_{max} value was significantly lower (p < 0.05) for the transdermal formulation ($41.19 \pm 27.27 \text{ ng/mL}$) compared with the oral tablet formulation ($54.52 \pm 11.41 \text{ ng/mL}$). The T_{max} values were higher for transdermal application ($8 \pm 0.76 \text{ h}$) than oral administration ($2 \pm 0.23 \text{ h}$) and the

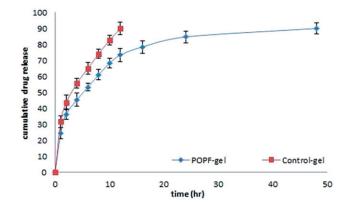


Figure 5. In vitro drug release from POPF gel and control formulation.

Table 3. Pharmacokinetic parameters of pioglitazone in rats (mean \pm SD, n = 6).

Parameters	Tablet	POPF-TTS
$T_{\rm max}^{a}$ (h)	2 ± 0.23	8 ± 0.76
$C_{\rm max}^{\rm b}$ (ng/mL)	54.52 ± 29.41	41.19 ± 27.27
AUC_{0-48}^{c} (ng/ml/h)	427.82 ± 57.59	868.53 ± 61.1
$AUC_{0-\infty}^{d}$ (ng/ml/h)	481.36 ± 69.67	1113.92 ± 84.27
$ t_{1/2}^{e} (h) $ $ F\%^{f} $	2.41 ± 0.41	10.14 ± 1.63
$F\%^{\mathrm{f}}$	_	2.26

^aTime of peak concentration.

^bPeak of maximum plasma concentration.

^cArea under concentration time profile curve until last observation. ^dArea under concentration time profile curve from time 0 to infinity. ^eElimination half-life.

¹Relative bioavailability.

difference was highly significant statistically (p < 0.001). This difference in T_{max} was because of barrier property of stratum corneum as well as sustained release of drug from the TTS. In contrast, oral formulation is conventional dosage form and hence lower T_{max} values were observed. It was also observed that AUC_{0-48} and $AUC_{0-\infty}$ of transdermal formulation were 853.53 ± 61.1 and 1113.92 ± 84.27 ng/mL/h, respectively, and were extremely significant (p < 0.001) as compared to AUC₀₋₄₈ (427.82 \pm 57.59 ng/mL/h), AUC_{0-∞} $(481.36 \pm 69.67 \text{ ng/mL/h})$ of oral suspension. The elimination half-lives of pioglitazone after oral and transdermal administration were 2.41 ± 0.41 and 10.14 ± 1.63 h, respectively, and were statistically significant (p < 0.01). On transdermal administration, the half-life value of PZ was prolonged as compared to oral delivery. This could be attributed to longer duration of absorption via the transdermal system. The overall mean value of AUC₀₋₄₈ by POPF was 2.03 times higher than that of oral route, and the difference was found to be statistically significant (p < 0.001) demonstrating improved bioavailability over a period of 48 h. The relatively high bioavailability from POPF-TTS could be due to the avoidance of hepatic metabolism by transdermal administration of PZ which provided high systemic drug availability compared to oral route.

Antidiabetic activity

The results of the antidiabetic activity of transdermal formulation in comparison to tablet formulation are shown in Table 4. The developed POPF-TTS was found to decrease the BS significantly (p < 0.001) to normal level for 48 h in comparison to oral formulation. The effects of percentage reductions in BS of rats by POPF-TTS and oral formulation were 44.49 and 8.91%, respectively. Results of in vivo antidiabetic activity clearly indicate that POPF-TTS released the drug gradually over a period of time, which resulted in prolonged control of blood sugar up to 48 h. Formulation POPF-TTS was successful in decreasing the rat BS to normal values, whereas oral formulation failed to reduce the BS to normal value for prolonged period. The above results suggest that the developed transdermal formulation of pioglitazone holds promise for the management of diabetes and needs to be validated by clinical trials.

Skin irritation study

The skin irritation test of the developed formulations showed skin irritation score for erythema (0.51 ± 0.40) and edema (0.85 ± 0.57) , whereas formalin solution shows higher irritation score for erythema (2.66 ± 0.78) and edema (3.33 ± 0.51) . According to Draize et al. (1944), compounds producing scores of 2 or less are considered negative (no skin irritation). No obvious erythema, edema or inflammation was observed on skin after application of the formulation whereas formalin solution showed significant skin irritation. Hence, the developed transdermal formulations are free of skin irritation.

Conclusion

Transdermal proniosomal formulation of pioglitazone prepared using carbopol as release-controlling polymer showed promising results which were optimized using three-factor, 6

Table 4. Influence of formulations of pioglitazone on mean Blood sugar level (BS) in STZ-induced diabetic rats (mean \pm SD, n =

					Mean Blood glucose level (mg/dl)	se level (mg/dl)				
Group	0 h	1 h	3 h	6ћ	9 h	12 h	24 h	36 h	48 h	percentage reduction in BS ^a
Group I ^b	89.7 ± 7.32	87.7 ± 9.14	91.7 ± 11.34	88.7 ± 7.66	87.7 ± 8.84	85.7 ± 9.91	92.7 ± 10.28	93.7 ± 8.16	90.7 ± 7.75	I
Group II ^c	245.5 ± 10.82	243.7 ± 8.79	238.5 ± 9.43	233.5 ± 10.35	241.6 ± 8.66	246.3 ± 9.57	253.5 ± 1.59	238.2 ± 2.41	241.2 ± 7.83	1
Group III	238.4 ± 9.23	217.8 ± 11.33	178.9 ± 8.74	157.8 ± 10.65	131.65 ± 9.29	125.5 ± 7.28	111.5 ± 8.48	122.2 ± 11.27	136.3 ± 9.68	44.49
Group IV	237.6 ± 9.84	205.4 ± 8.25	151.6 ± 10.79	133.3 ± 12.21	165.2 ± 10.29	181.7 ± 8.27	211.2 ± 9.26	223.2 ± 7.21	219.7 ± 9.17	8.91
Group I – C ^a Percentage	iroup I – Control, Group II – Diabetic Control Percentage reduction in BS at 48-h time point.	- Diabetic Control, t 48-h time point.	, Group III – POPF	Jroup I – Control, Group II – Diabetic Control, Group III – POPF-TTS, Group IV – Oral formulation. Percentage reduction in BS at 48-h time point.	Oral formulation.					

Control rats without diabetes induced and no further treatment Diabetes was induced with STZ, and no treatment was given. QbD-based carbopol transgel formulation 1055

three-level Box-Behnken design. The quantitative responses size, EE and flux of PZ for different combinations of independent variables were obtained experimentally and the results were found to fit the design model. The quantitative effect of these factors at different levels on the responses could be predicted using polynomial equations as high linearity was observed between predicted and actual values of response variables. The in vitro release data showed that the release profiles of PZ from formulation showed apparently biphasic release process. The pharmacokinetic data showed carbopol transgel containing the same drug load as in one commercial tablet, was able to preserve a plasma concentration over the minimum effective concentration for 48 h. The antidiabetic profile showed transgel provide reduction in blood sugar level for longer period time in comparison to oral tablet and holds promise for improving patient compliance and ensuring better clinical outcomes.

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Declaration of interest

Authors declare no conflict(s) interest.

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1056 P. S. Prasad et al.

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