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REVIEW ARTICLE

Strategies for oral delivery and mitochondrial targeting of CoQ10

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Abstract

Coenzyme Q10 (CoQ10), also known as ubiquinone or ubidecarenone, is a powerful, endogenously produced, intracellularly existing lipophilic antioxidant. It combats reactive oxygen species (ROS) known to be responsible for a variety of human pathological conditions. Its target site is the inner mitochondrial membrane (IMM) of each cell. In case of deficiency and/ or aging, CoQ10 oral supplementation is warranted. However, CoQ10 has low oral bioavailability due to its lipophilic nature, large molecular weight, regional differences in its gastrointestinal permeability and involvement of multitransporters. Intracellular delivery and mitochondrial target ability issues pose additional hurdles. To maximize CoQ10 delivery to its biopharmaceutical target, numerous approaches have been undertaken. The review summaries the current research on CoQ10 bioavailability and highlights the headways to obtain a satisfactory intracellular and targeted mitochondrial delivery. Unresolved questions and research gaps were identified to bring this promising natural product to the forefront of therapeutic agents for treatment of different pathologies.

Keywords

Absorption, coenzyme Q10, mitochondrial targeting, nanotechnology, nutraceuticals, oral bioavailability, permeability, solubility

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Introduction

Coenzyme Q10 (CoQ10), also identified as ubiquinone or ubidecarenone, is a natural fat-soluble, vitamin-like, ubiquitously existing benzoquinone derivative (Figure 1). It acts primarily as an antioxidant, a membrane stabilizer and a cofactor in the production of adenosine triphosphate (ATP) in the process well-known as oxidative phosphorylation (Littarru & Tiano, 2005). With such essential role, it steers cellular machinery and synthesis (Baker & Tarnopolsky, 2003). To the best of our knowledge, previous reviews on this wonder nutrient (\sim 97 reviews) mainly focused on the therapeutic uses (Kawasaki, 1992; Palazzoni et al., 1997; Soja & Mortensen, 1997; Al-Hasso, 2001; Gürkan & Bozdağ-Dündar, 2005; DiMauro et al., 2006; Frankovic, 2006; Pepe et al., 2007; Singh et al., 2007; Storch, 2007; Dos Santos et al., 2009; Spindler et al., 2009; Quinzii & Hirano, 2010; Janicki & Buzała, 2012; Cordero et al., 2013), formulations (Bhagavan & Chopra, 2007; Villalba et al., 2010; Bank et al., 2011; Žmitek et al., 2011; Barakat et al., 2013), clinical or preclinical trials (Mortensen et al., 1990; Hargreaves et al., 2005; Marcoff & Thompson, 2007; Littarru & Tiano, 2010), pharmacokinetics (Bhagavan & Chopra, 2007; Žmitek & Żmitek, 2009; Villalba et al., 2010; Żmitek et al., 2011) as well as deficiency and its consequences (Hargreaves, 2003; Naini et al., 2006; Land et al., 2007; Quinzii et al., 2007; Quinzii & Hirano, 2010; Trevisson et al., 2011). Nevertheless, oral absorption and targeting to mitochondria remain a major challenge for optimum antioxidant effect and hence need to be evaluated in light of the multiplicity of barriers that hinder the effective delivery of CoQ10 as a nutraceutical product. This review focus on compiling the various delivery strategies including those based on nanotechnology and mitochondrial targeting. Meanwhile, the review refutes published results on permeability and Biopharmaceutical Classification System (BCS) classification of CoQ10 and identifies research gaps and unanswered questions for future research work.

Therapeutic and clinical merits of CoQ10

CoQ10 is endogenously produced and mainly occurs intracellularly. Biosynthesis of CoQ10 is the highest in the metabolically active tissues such as the heart and immune system. The enzyme hydroxymethylglutaryl-CoA (HMG-CoA) reductase plays a critical role in the regulation of CoQ10 biosynthesis (Langsjoen & Langsjoen, 2003). Cholesterol-lowering drugs (statins) which inhibit this enzyme could induce a fall in CoQ10 (Langsjoen & Langsjoen, 2003). Based on several studies, patients taking statins are recommended to receive CoQ10 supplementation (Suzuki et al., 2008; Hamilton et al., 2009; Eussen et al., 2010; Wynn, 2010; Avis et al., 2011; Zlatohlavek et al., 2012; Littlefield et al., 2013). Exogenous CoQ10 can be produced either extraction from animal tissues, chemical synthesis or microorganism fermentation (Cheng et al., 2010). Human CoQ10 levels are modified with age and disease; the reduced CoQ10 (CoQ10H2; ubiquinol) or the ratio of reduced CoQ10 is more crucial than total CoQ10 (Tang et al., 2001) in reducing oxidative stress (Figure 1).

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Figure 1. Structure of ubiquinone (CoQ10) and ubiquinol (CoQ10H2).





There is disturbance in the pro-oxidant-antioxidant balance in support of the former results in oxidative stress. The ratio CoQ10 (reduced)/CoQ10 (total) is one of the most reliable markers of oxidative stress, as it is a direct product of redox imbalance (Yamashita & Yamamoto, 1997). It is thought to be low in individuals with various types of cancer, heart diseases, diabetes (Miyake et al., 1999) and neuromuscular disease (Tang et al., 2001). Particularly, reduced form (ubiquinol) increase as an adaptive response to oxidative stress (Yamamoto et al., 1998). Aged or diseased persons may have declined ubiquinol and in this case, oral intake would be valuable. Orally administered ubiquinone is converted to ubiquinol in the body by the reducing enzyme, NADPH (nicotinamide adenine dinucleotide phosphate reduced form) to act as an antioxidant. As a potent lipophilic antioxidant, ubiquinol is capable of recycling and regenerating other antioxidants such as tocopherol (vitamin E) and ascorbic acid (vitamin C) (Crane, 2001). Evidence-based studies have shown that CoQ10 has plentiful therapeutic and clinical benefits (Figure 2). Studies reported that it has an anti-fatigue effect (Mizuno et al., 2008), ameliorates Huntington's disease (Littarru & Tiano, 2007) atherosclerosis (Stocker & Keaney, 2004), some cases of cancer (Zmitek et al., 2008), gingivitis and periodontitis (Wilkinson et al., 1975, Gawish et al., 2011; Zaki, 2012), Parkinsonism (Ebadi et al., 2001), Alzheimer's disease (Wadsworth et al., 2008), Friedreich's ataxia (Cooper & Schapira, 2003), ischemiareperfusion injury (Matejikova et al., 2008), diabetes (Eriksson et al., 1999), retinal damage (Nucci et al., 2007; Russo et al., 2008), chronic obstructive pulmonary disease (Fujimoto et al., 1993) and pulmonary fibrosis (Fujimoto et al., 1993). Additionally, it has an immune-stimulating action alone (Sugino et al., 1989) or when incorporated into liposomes and archaeosomes (Makabi-Panzu et al., 1998) as well as a gastro-protective effect in indomethacin-induced gastric ulcer (El-Abhar, 2010).

Pharmacokinetics of CoQ10

CoQ10 exhibits non-linear pharmacokinetics above a concentration 2400 mg/day (Shults et al., 2004). This behavior might be a consequence of a carrier-mediated absorption, saturation of transporter protein and/or existence of absorption window (as discussed in permeability barrier). On a single-dose basis, a dose-dependent increase in plasma CoQ10 levels was reported from 30 mg up to a 200 mg, resulting in a 6.1-fold increase in plasma levels (Kaikkonen et al., 2002). Divided dosages (2×100 mg) produce a larger increase in plasma levels than a single ingested 200 mg dose (Singh et al., 2005). Hence, larger daily doses are recommended to be divided into several doses not only to maximize the CoQ10 absorption, but also to reduce the difference Figure 3. Physicochemical and physiological factors barriers against oral and targeted delivery of CoQ10.



between peaks and troughs steady states plasma levels. CoQ10, even at high dosages, has been safe in different studies (Liu & Artmann, 2009). A daily dosage up to 3600 mg was found to be tolerated by healthy as well as unhealthy persons (Hyson et al., 2010). However, the observed safe level (OSL) risk assessment method indicated that the evidence of safety is strong at intakes up to 1200 mg/day (Hathcock & Shao, 2006; Ikematsu et al., 2006; Liu & Artmann, 2009; Shults et al., 2002).

Barriers to oral and target-specific delivery of CoQ10

The chemical instability of CoQ10 in pharmaceutical preparations upon exposure to air, ultraviolet (UV) light or high temperature (Matsuda & Masahara, 1983) and the low oral bioavailability of ubiquinone hamper its adequate oral delivery (Bhagavan & Chopra, 2006). The underlying causes for the low bioavailability are the large molecular weight (863), high lipophilicity (log P = 21) (Persson et al., 2005) and poor aqueous solubility (0.7 ng/ml at 37 °C) (Persson et al., 2005) (Figure 3). The slow dissolution rate of CoQ10 as a consequence of poor hydration sorts it as a grease ball compound. Although one study has categorized it as a Class II compound according to the BCS (Palamakula, 2004a; Wajda et al., 2007), this is questionable and contradicted by other published data will be discussed later. Regional variation in permeability across gastrointestinal tract (GIT) and reliance on multiple transporters also contribute to its low absorption (Palamakula et al., 2005). Cellular and sub-cellular pose challenges toward an effective targeted delivery of CoQ10 to its main site of action: the cell mitochondrion (Milagros Rocha & Victor, 2007). Various approaches were attempted to enhance the bioavailability and mitochondrial targeting of CoQ10 by surmounting the abovementioned barriers.

Strategies for surmounting stability barriers

CoQ10 in pharmaceutical products undergo appreciable degradation (Uekaji et al., 2010). The formulation strategies

adopted to promote thermal and photostabilization CoQ10 include: nanoliposomes encapsulation (Xia et al., 2006), selfemulsifiable systems (Nazzal et al., 2002c) (using limonene rather than essential oils with a capsule formulation) (Palamakula et al., 2004), solid dispersion formation (Nazzal et al., 2002a), addition of ascorbic acid and chelation by EDTA (Kommuru et al., 1999) and cyclodextrin (CD) complexation (Prosek et al., 2008). Nanocarriers also increased the UV and temperature stability in case of CoQ10-loaded poly(methyl methacrylate) nanoparticles, in dispersion and oil-based formulations (Kwon, 2002). Recently, nanostructured lipid carriers (NLC) formulation prepared by high-pressure homogenization was able to stabilize CoQ10 in natural daylight for 1 and 5 months with 80 and 65% unchanged drug, respectively (Wang et al., 2012). It has been argued that bioavailability improvement of CoQ10 is hampered by the higher photodegradation in liquid formulations than in the solid ones (Matsuda & Masahara, 1983; Hatanaka et al., 2008). To address this issue, Hatanaka et al. (2008) proposed dry emulsion formulations to circumvent the liquid formulations-associated instability. Solid selfemulsifying drug delivery systems (SEDDS) were presented (Tang et al., 2008). SEDDS powder containing CoQ10 in an amorphous state was developed by spray drying (Onoue et al., 2012). Solution, crystalline, nanoemulsified (NE) and s-SEDDS of CoQ10 were compared regarding their degradation kinetics and ranked in the following decreasing order: CoQ10 solution >>> CoQ10/NE > CoQ10/s-SEDDS > crystalline CoQ10 (Onoue et al., 2012). Hence, the dry emulsion and solid SEDDS were successful in overcoming degradation preexisted in liquid formulations.

Strategies for surmounting solubility barriers

Size and lipophilicity are among the physicochemical properties that influence aqueous solubility and hence the dissolution rate. The tight water structure should open up a large enough cavity to accommodate the molecule. From a thermodynamic viewpoint the larger the cavity, the more the energy expenses required. Additionally, large size molecules are usually more lipophilic and hence interact poorly with water. CoQ10 exhibits an extremely low aqueous solubility (0.7 ng/ml) due to its large molecular weight (863) and highly (log P = 21) lipophilic nature (i.e. a grease ball nature). The formulation strategies for poorly soluble compounds are revised elsewhere (Kawabata et al., 2011; Zaki, 2014a). Many of these have been applied for formulation of oral CoQ10 as follows.

Particle size reduction (nanonization of pure CoQ10)

By adopting the supercritical solution process in the absence of any polymer carrier, a 1.96-fold increase in oral bioavailability of nanosized CoQ10 resulted over unprocessed CoQ10 powder in rats (Meng et al., 2012). The process was successful in obtaining a pure, nanosized, less crystalline structure with larger effective surface area and superior dissolution performance in contact with gastrointestinal fluids. Nanosuspensions of CoQ10 were also developed to improve the different physicochemical, pharmaceutical and dissolution-related properties using high-pressure homogenization at mild conditions in presence of Tween-80 and polyvinyl alcohol as stabilizers (Mauludin, 2009). Amorphization is a valid approach for solid state-limited solubility drugs that is with high melting point or the so-called "brick dust" nature (Wassvik et al., 2008; Mahlin & Bergstrom, 2013). Such an approach might not be beneficial for CoQ10 that has a low melting point (48 °C) and a "grease ball" nature (Zaki et al., 2010).

Solid dispersion

Solid dispersion (SD) of water-insoluble drugs in an inert hydrophilic carrier improves aqueous drug solubility by virtue of increased wettability, dispersibility and amorphous drug formation. A SD of CoQ10 and Eudragit L100-55 was prepared by the solvent-evaporation method and demonstrated enhanced solubility (100% in 12 h) over physical mixture (26.5% in 12 h) and pure drug (12.5% in 12h) in a medium composed of 4% Labrasol and 2% Cremophor EL (Nazzal et al., 2002a). A scalable low temperature melting was used to form a binary SD of CoQ10 and poloxamer 188 (Bhandari et al., 2007). The Gibbs free energy was negative indicating a spontaneous dissolution. The solubility-enhancement effect increased as the concentration of poloxamer 188 increased despite that CoQ10 was not brought to the molecular level. Nepal et al. (2010) formulated stable SD using poloxamer 407 as a polymeric carrier and surfactant whereas Aerosil® 200 imparted free flowing properties to the SD powder and acted as a recrystallization inhibitor and stabilizer. A US patent publication disclosed a SD composition using Kollidon® VA 64 as a stable polymeric carrier (Rosenberg & Breitenbach, 2004).

Emulsifiable systems

Microemulsion (ME) formulations as well as self-emulsifying or self-micro/nano emulsifying drug delivery systems (SEDDS, SMEDDS and SNEDDS) have gained increased awareness as a valuable tactic to improve the oral bioavailability of lipophilic drugs (Gursoy & Benita, 2004; Araya et al., 2005a,b; Dokania & Joshi, 2014; Sharma et al., 2014; Singh & Pai, 2014). The biopharmaceutical merits of ME and SEDDs include faster drug release by virtue of the small droplet sizes and large interfacial area promoting pancreatic lipase hydrolysis of lipids and fast drug dissolution with/ without bile salts-mixed micelles formation (Tarr & Yalkowsky, 1989). A remarkably improved bioavailability was observed in these formulations by different modus operandi including: (i) improved drug dissolution (Costantinides, 1985; Sharma et al., 2014), (ii) increased intestinal epithelial permeability (Swenson & Curatolo, 1992; Singh & Pai, 2014), (iii) increased tight junction permeability (Lindmark et al., 1995), (iv) hampered protein efflux (Eaimtrakarn et al., 2002) and (v) improved lymphatic absorption mediated by long-chain oils, with preferential access to the intestinal lymph than the blood (Porter & Charman, 1997; Caliph et al., 2000). On the other hand, digested lipids of medium-chain triglycerides with bile salts form lipophilic particles, and overcome the barrier of aqueous diffusion layer in the GIT (New & Kirby, 1999). The efficiency of SEDDS, SMEDDS or SNEDDS formulation is drugdependent necessitating careful exploration of a successful working composition. Pre-assessment of CoQ10 solubility in the lipid components is mandated followed by construction of a phase diagram to determine the area of the self-emulsifying region and determination of the droplet size distribution. The design of experiments and the interaction of ingredients at different levels were attempted in the literature. Many investigators progressed in preparing a solid dosage form of the SEDDS to counteract the photoreactivity and enhance stability. The toxicity and bioavailability were important aspects to be investigated for CoQ10 SEDDS formulations. Kommuru et al. (2001) developed SEDDS of CoQ10 using polyglycolyzed glycerides and assessed its bioavailability in dogs. Results motivated the use of medium-chain oils and Myvacet 9-45 over long-chain oils due to higher CoQ10 solubility while Labrafac CM-10 proved more competent than Labrasol in affording an efficient and a better self-emulsification process. Moreover, the spontaneity of self-emulsification was improved by the use of a co-surfactant. The optimized formulation achieved using Myvacet 9-45 (40%); Labrasol (50%) and lauroglycol (10%) afforded a 2-fold increase in the bioavailability compared to a CoQ10 powder formulation in dogs. A eutectic-based SNEDDS of CoQ10 was pioneered by Nazzal et al. (2002c) to overcome the low solubility and irreversible precipitation of CoQ10 in various oils. A melting point depression ($<37 \,^{\circ}$ C) occurred upon mixing CoQ10 with menthol and/or various essential oils like spearmint oil, peppermint oil, lemon oil and anise oil. At a 50% w/w composition of lemon oil and CoQ10, the mixture was melted in body fluids within 5 min and dispersed to form a nanosized emulsion. The eutectic was incorporated into a tablet dosage form using a suitable blend of excipients meanwhile monitoring the emulsion release rate (Nazzal et al., 2002d). The levels of the tablet excipients, namely: maltodextrin, copolyvidone and microcrystalline cellulose (MCC) were optimized based on a response surface methodology and the interactions between different factors were evaluated for producing the optimum dry tablet (Nazzal et al., 2002b). The amounts of copolyvidone, maltodextrin and MCC showed a significant effect on the dissolution and release

rate of SEDDS as well as on the physical and compaction properties of the dry emulsion-based tablet. By predicting the quantitative effect of these factors at different levels, an optimum formulation was achieved with a minimum weight, friability and disintegration time but with a maximum tensile strength and flowability index value. A Box-Behnken statistical design was adopted to optimize a limonene-based selfnanoemulsified capsule dosage form of CoQ10 in terms of the cumulative drug released at 5 min, release at 15 min, turbidity, particle size and zeta potential. An optimized formula was achieved with a fast drug release rate, low turbidity and small particle size (Palamakula et al., 2004). Markedly improved bioavailability in rats was obtained using the nanoemulsions. The enhancement in bioavailability by the primary and homogenized dry emulsion formulations of CoQ10 was attributed to its amorphization in the lipid vehicles and the subsequent dissolution enhancement meanwhile CoQ10 photodegradation was hampered for the dry emulsion forms (Hatanaka et al., 2008). Onoue et al. (2012) prepared s-SEDDS of CoQ10 using medium-chain triglyceride, sucrose ester of fatty acid, and hydroxypropyl cellulose and tested it in rats. The absolute bioavailability was extremely low in case of the crystalline CoQ10 (0.44%) but it was improved to 2.2% by the oral administration of s-SEDDS, i.e. 5-fold enhancement. It is noteworthy that other studies showed that liquid SEDDS furnished a 2-fold increase in bioavailability over powder CoQ10 in rats and dogs (Kommuru et al., 2001; Balakrishnan et al., 2009). D-α-Tocopheryl polyethylene glycol succinate (TPGS) nanoemulsions improved the aqueous solubility of the phenolic biflavonoid (rutin) and increased its permeability across the everted gut sac studies while maintaining a high reactive oxygen species (ROS) scavenging and anti-inflammatory activity (Sharma et al., 2014).

A novel technology by Remedia termed the nanoemulsified composite system (NECTM) based on the incorporation of a double o/w/o microemulsion into a powder solid microporous carrier was patented and used for developing (CardiumTM) as a highly bioavailable formulation of CoQ10 (Carli et al., 2005). The microemulsion loaded on the carrier yielded a powder with good flowability, dispersibility but more importantly, improved biopharmaceutical properties revealed by 10 times superior solubilization kinetics in aqueous buffers and three times higher bioavailability than commercial capsules. The enhanced biopharmaceutical properties were attributed to the very fine nanosized droplets (200–400 nm) released from the carrier. This size remained stable during storage at room temperature for 12 months.

To reduce the production cost, fats and emulsifiers accepted in the food industry in Japan were employed (Thanatuksorn et al., 2009). Olive oil, safflower oil, coconut oil, butter and cocoa butter together emulsifiers with variable HLBs (hydrophilic–lipophilic balance) namely: lecithin (HLB 3–4), monoglycerides (HLB 3–4), calcium stearoyl-2-lactate (CSL; HLB 7–9) and diacetyl tartaric acid esters of monoglycerides (DATEM; HLB 8–10) were used. Distilled water, with or without 8% skim milk as a stabilizer, constituted the aqueous phase of the emulsion. The emulsion with coconut oil, 8% skim milk and CSL provided efficient emulsification, good emulsion stability and small homogeneous droplet size. The formula improved the bioavailability

from 2.2 - to 2.7-fold compared to a commercial encapsulated CoQ10 solubilized in olive oil and 2-fold significantly higher area under the curve (AUC) compared to CoQ10 powder. The findings were attributed to dual mechanisms pertaining to the medium-chain lauric acid, the major component in coconut oil: the high solubility of CoQ10 in lauric acid, as well as the existence of a special absorption route. The interplay of the effects of the HLB of the surfactants in emulsion formulations and the bile salts on the intestinal absorption of CoQ10 is particularly interesting. Sato et al. (2013) screened surfactants with different HLBs namely: Tween-20, Tween-80, Tween-65 and Span-20 with HLBs 16.7, 15, 10.5 and 8.6, respectively in rats with or without ligation of the bile ducts. Higher absorption [AUC and C_{max} (maximum drug concentration in blood/plasma)] was significantly displayed by Tween-20 and Tween-80 (higher HLB) than by Tween-65 and Span-20 owing to better permeation of the unstirred water layer on the intestinal apical membrane meanwhile negligible plasma levels of CoQ10 were recorded in the absence of bile salts. Based on these findings, a warning should be given to patients with cholestasis and cholelithiasis who receive a supplementary CoQ10. The cytotoxicity of SEDDS components is a crucial aspect that needs to be studied. The oils used in SEDDS were dispersed in Dulbecco's modified Eagle's Media (DMEM) by three different methods, namely: suspension, homogenizate and nanoemulsion. Caco-2 cells viability and monolayer integrity [mannitol permeability and transepithelial electrical resistance (TEER)] revealed that the nanoemulsions exhibited the least cytotoxicity (Palamakula & Khan, 2004).

CD complexes

CD inclusion complexes for CoQ10 were sought-after as a nonlipid based solubilizate with enhanced dissolution rate and improved stability against heat, oxidation and UV (Sharma & Baldi, 2014). Different complexation methods were explored including the kneading, heating and solubility methods at different molar ratios of CoQ10 and various substituted and non-substituted CDs (Lutka & Pawlaczyk, 1995, 1996a,b). Complexes were made at a molar ratio 1:1 by kneading in the presence of 1.5 mM CDs in a mixture of ethanol/water, the phase solubility experiments showed an increase in the apparent solubility of CoQ10 in the order of α -CD < β -CD < γ -CD (Gao et al., 2006). Designed to be mixed with the food, an inclusion CoQ10/β-CD complex was patented to disintegrate and release CoQ10 in a pH < 3 with enhanced dissolution rate (Prosek et al., 2005). The, γ -CD and methyl- β -CD increased CoQ10 solubility in an aqueous solution and stabilized CoQ10 in the solid state (Lutka & Pawlaczyk, 1995, 1996a). The fitting of CoQ10 into the CDs cavity was investigated by appropriate calculations and/or analytical techniques. The strictly linear shape of CoQ10 molecule has been refuted and calculations were presented indicating that a folded conformation of CoQ10 must exist to enable its fitting into the β -CD cavity (Prosek et al., 2008). On the other hand, Nishimura et al. (2008) verified that CoQ10, which has an isoprenoid unit similar in structure to the PEO-based surfactants, can form pseudorotaxane-like supramolecular complexes with γ -CD same as those formed between γ -CD and polyethylene glycol

(PEG) (Yang et al., 2009) and polypropylene glycol (PPG) (Ooya & Yui, 1999; Wenz et al., 2006; Yang et al., 2007). Complexes were prepared by the solubility method and examined by X-ray diffraction (XRD), differential scanning calorimeter (DSC), Fourier transform infrared spectroscopy (FT-IR) and proton nuclear magnetic resonance (¹H-NMR). Moreover, their dispersion rate and size distribution were determined. Results showed that the XRD pattern of the CoQ10/ γ -CD complex was different from that of the physical mixture but was almost identical to PPG/y-CD polypseudorotaxane. The interaction between CoQ10 and γ -CD in the solid state was confirmed by DSC and FT-IR. The stoichiometry ratio of the supramolecular complex was 5:1 (γ -CD:CoQ10) as indicated by ¹H-NMR. The dispersion rate of CoQ10 was markedly increased due to the formation of nanosized supramolecular particles (Nishimura et al., 2008). Molecular mechanics and molecular dynamics proposed several complex structures for the CoQ10/ γ -CD inclusion complexes with one of them having two molecules of CoQ10 and five molecules of γ -CD (Miyamoto et al., 2009). Structural studies and simulations showed that the isoprenoid chain of CoQ10 is shrouded in the γ -CD cavity while the quinone part is positioned outside, the later could be converted and stabilized by a reductant like vitamin C, to the quinol form due to hydrogen bonding between the hydroxyl group on the quinol and the one of the γ -CD. The finding on the generation of the quinol form of CoQ10 by the inclusion of vitamin C was particularly interesting and was further explored. The stability CoQ10-CDs complexes and vitamin C co-formulations was investigated at drastic storage conditions: 60 °C and 75% relative humidity. The free radical scavenging efficacy was tested using 1,1-diphenyl-2-picrylhydrazyl (DPPH) (Uekaji et al., 2010). Analysis of the oxidized and reduced CoQ10 by high-performance liquid chromatography (HPLC) revealed a significantly more ubiquinol (80%) formed in the γ -CD inclusion complex compared to the noncomplexed CoQ10 (only 30%). The complex was stable with a little decomposition and displayed a higher free radical scavenging potential than un-complexed CoQ10. This simple and economic approach is a privilege in producing ubiquinol instead of the expensive and oxygen-free conditions. Clinically, it is promising for elderly patients who suffer a compromised reducing capacity as a result of diseases such as arteriosclerosis, stroke and diabetes. Many studies proceeded from the preparation and dissolution rate enhancement in vitro to the bioavailability testing in vivo with very promising results. At a molar ratio 1:10, CoQ10/ γ -CD displayed significantly higher plasma levels as compared to CoQ10 and CoQ10/ γ -CD physical mixture after oral administration to dogs. These results were attributed to the nanosized particles with enhanced aqueous dissolution rate (Gao et al., 2006). The intestinal absorptions of CoQ10/β-CD inclusion and a commercially available oil-based CoQ10 soft-gel capsules were compared in a group of beagle dogs (n = 3). A validated liquid chromatography-mass spectrometry (LC-MS) method was developed, the baseline CoQ10 plasma level was first determined then reassessed after the oral dosing. The plasma profiles revealed the superiority of the inclusion complex over the commercial softgel capsules by \sim 3-and 2-fold for AUC_{0-48h} and C_{max} , respectively whereas the T_{max} (time to reach maximum drug concentration in blood/plasma) was shortened from 6 to 4 h

(Prosek et al., 2008). The dimethyl β -CD as well as γ -CD members improved the dissolution rate and oral absorption of CoQ10 complexes in dogs (Lutka & Pawlaczyk, 1996b). In human volunteers, CoQ10/ γ -CD inclusion complexes furnished a significantly higher C_{max} and AUC values than CoQ10–MCC mixtures (Terao et al., 2006).

Solubilization

Sikorska et al. (2003) derivatized α -tocopherol (vitamin E) to a water-soluble polyoxyethanyl- α -tocopheryl sebacate product (PTS) and used it for the solubilization of CoQ10. PTS was found to complex CoQ10 non-covalently at the molar ratio of 2:1 (PTS: CoQ10) giving a water-soluble product that was stable for extended periods of time. Following oral administration of the complex, superior levels of both vitamin E and CoQ10 were detected within 1 h in the rat plasma. The formulation's efficacy was tested against an ischemic brain damage caused by a transient (8 min) bilateral occlusion of the common carotid arteries in rats. The animals received PTS-CoQ10 by two intraperitoneal injections which were given immediately after ischemia and 3 h later and the brain damage was assessed up to 12 days post-ischemia. A significant neuro-protection was observed where 50% of the neurons were still alive in the treated group versus <5% in the non-treated group demonstrating potential for application in acute conditions such as stroke or cardiac arrest (Sikorska et al., 2003). A novel CoQ10 solubilizate (Solu[™] Q10) was developed and compared to four marketed CoQ10 products (Schulz et al., 2006). The pharmacokinetic parameters were assessed after single and multiple oral supplementations of 60 mg CoQ10 over a 2-weeks period in 54 healthy volunteers. Following a single dose, the solubilizate showed significantly elevated AUC_{0-4h} over crystalline CoQ10 while the long-term supplementation revealed significantly higher plasma levels for all the formulations tested (crystalline powder in hard gelatin capsules, as well as oily dispersions and two solubilizates of CoQ10 in soft-gel capsules). Interestingly, the highest plasma CoQ10 level was displayed by the Solu[™] Q10 which also furnished increased intracellular CoQ10 levels in the human buccal mucosal cells. A dispersion of CoQ10 was developed using phospholipids and sodium glycocholate in the absence of ethanol as a cosolvent. The solubilizate exhibited submicron-sized particles with an enhanced dissolution rate and prevented the recrystallization of CoQ10. In vitro, the formulation significantly promoted blastocyst formation, proliferation and hatching and boosted energy in a bovine embryo cell culture (Stojkovic et al., 1999). Hydrotropic solubilization of CoQ10 was attempted using N,N-diethylnicotinamide and N,N-diethylbenzamide hydrotropes. The later hydrotrope resulted in a 1000-fold increase in the aqueous solubility due to a more hydrophobic nature and hence more solubilizing power (Kim et al., 2010).

Others (comparison of different formulation strategies)

Ullmann et al. (2005) reported All-Q[®], a starch-based tablet formulation of CoQ10, and compared its bioavailability to two other CoQ10 formulations namely: Q-Gel softsules and Q-SorB in 12 human volunteers. The highest C_{max} and AUCwere demonstrated in case of Q-Gel followed by All-Q[®] and both were bioequivalent but exhibited better bioavailability than Q-SorB. A more detailed study compared the bioavailability of different formulations of CoQ10. Colloidal-Q10 was produced using the VESIsorb technology which emulates the physiological solubilization by the bile salt-mixed micelles (Liu & Artmann, 2009). This product was weighed against solubilizate 1 (60 mg CoQ10 per capsule), oil-based formulation (30 mg CoQ10 per capsule) and solubilizate 2 (30 mg CoQ10 per capsule). A double-blind, comparative, controlled pharmacokinetic study with parallel design was adopted in which human subjects were randomly assigned for a single 120 mg dose in the morning on an empty stomach, and were given standard meals thereafter. Results revealed that the highest C_{max} values were displayed with colloidal-Q10. The AUC_{0-10h} values were 30.6, 6.1, 4.9 and 10.7 µg/mlh for colloidal-Q10, solubilizate 1, oil-based formulation and solubilizate 2, respectively and the differences were statistically significant. The bioavailability enhancement furnished by the colloidal-Q10 was justified by the enhancement of the rate and extent of dissolution rather than facilitation of the lymphatic absorption associated with the oily formulations.

Strategies for surmounting metabolism barriers

Oral drug bioavailability is a complex process involving solubility, permeability, gastrointestinal stability and efflux/ influx transporters but equally important are the metabolizing enzymes particularly cytochrome P450 enzymes (CYPs). Little is known about the metabolism of CoQ10 by CYPs except that it undergoes structural changes when exposed to CYPs in vitro giving new hydroxylated (O-demethylated) derivatives with the same ability to bind and transport calcium across the bio-membranes in vitro but with a higher antioxidant effect (Bogeski et al., 2011). Piperine-mediated drug bioavailability enhancement was underlined by multiple effects; apolar complexes formation (Srinivasan, 2007), efflux transport (Bhardwaj et al., 2002) and/or enzyme inhibition (Atal et al., 1985; Koul et al., 2000; Venkatesh et al., 2011). The finding that piperine enhances the bioavailability of CoQ10 has been partially attributed to inhibition of CYPs metabolism (Badmaev et al., 2000).

Strategies for surmounting permeability barriers

CoQ10 permeability through the GI membranes needs to be addressed more thoroughly for improving its oral delivery. As expected from a lipophilic compound, the absorption is enhanced in the presence of food due to micellar solubilization by the bile salts, uptake by the chylomicrons and lymphatic absorption (Katayama & Fujita, 1972). The same justification applies for microemulsion and self-emulsifiable formulations where the surfactants and cosurfactants are claimed to affect absorbing membrane permeability (Gursoy & Benita, 2004; Hatanaka et al., 2008). The food increased oral absorption of CoQ10 in a suspension and an emulsion. The latter had higher pharmacokinetics parameters in the absence and presence of food presumably due to the surfactants in the emulsion (Ochiai et al., 2007). The cellular accumulation of CoQ10 in Caco-2 cells was shown to depend on the efficiency of CoQ10 micellization after in vitro digestion as well as on formulation type where a CoQ10/ γ -CD complex powder superseded a liposomal formulation (Bhagavan et al., 2007). Different solvents were used for cell culture permeability studies; ethyl acetate was promising in terms of miscibility with DMEM, CoQ10 solubilization and safety to cells (up to 5% concentration) (Palamakula, 2004b). Palamaluka (2004b) reported high CoQ10 permeability values through Caco-2 cell monolayer and categorized it as a Class II compound in the BCS. However, this categorization is questionable based on the extremely low absorption (Fa% <1%) (Barakat et al., 2013) and apparent permeability coefficient (P_{app}) values ($<1 \times 10^{-7}$ cm/s) of CoQ10 (Xia et al., 2009). As such, CoQ10 should be sorted as a Class IV compound. Transport of CoQ10 was suggested to occur by both passive diffusion as well as carrier-mediated transport mechanisms. Using a library of substrates/inhibitors, multiple transporters for CoQ10 were identified including: the peptide transporters, organic cation/camitine transporters and organic anion transporters (Palamakula, 2004b). The same group of researchers used the isolated rat gut method to study the regional permeability of CoO10; their data illustrated regional differences in permeability throughout the GIT (Palamakula et al., 2005). Interestingly, the maximum permeability occurred in the duodenum pointing at the peculiar expression of transporters along the GIT. The second most favorable region for absorption was the colon followed by the jejunum and stomach. The occurrence of regional variation in CoQ10 absorption or the existence of an absorption window is corroborated by the non-linear pharmacokinetics behavior of CoQ10. Such a finding should draw the formulators' attention to the use of gastro-retentive dosage form for CoQ10. The caco-2 P_{app} values reported by Xia et al. (2009) were 0.33×10^{-7} and 0.34×10^{-6} cm/s for a marketed liquid formulation and powder dispersion, respectively. These values contradicted the high Papp values reported by Palamaluka $(2.27 \times 10^{-3} \text{ cm/s})$ (Palamakula, 2004b). An intestinal absorption cutoff value of 1×10^{-6} cm/s has been set for highly (100%) absorbed drug while a cutoff value of 1×10^{-7} cm/s was indicative of absorption of <1% (Artursson & Karlsson, 1991). Accordingly, CoQ10 with its very low absorption and bioavailability should be categorized as a BCS Class IV compound. Xia et al. (2006, 2007, 2009) developed a nanoliposomal CoQ10 (with and without Tween-80) and measured its Papp. Interestingly, the Papp values were 20-fold $(0.65 \times 10^{-6} \text{ cm/s})$ and 125-fold 80 $(4.19 \times 10^{-6} \text{ cm/s})$ higher for nanoliposomal formulation with and without Tween-80, respectively. The modus operandi of nanoliposomes-enhanced permeability of CoQ10 was attributed to an intermembrane transfer, adsorption, fusion and endocytosis allowing CoQ10 and phospholipids to localize into the plasma membrane and subcellular organelles, and to affect the cell association, transmembrane flux and binding to intracellular targeting sites (Xia et al., 2009; Lo, 2000). Mechanistically, the nanoliposomal CoQ10 displayed a passive diffusion and carrier-mediated transport mechanism. The nanoliposomes were able to inhibit the P-glycoprotein (P-gp) efflux of CoQ10 by virtue of its Tween-80 content which increased membrane fluidity (Xia et al., 2006, 2007). The nanoliposomes showed an accumulation of the ubiquinol form inside the cells which was justified by the redox transformation of ubiquinone to ubiquinol while transport across the caco-2 cells (Xia et al., 2009). The P-gp

efflux of CoQ10 was confirmed by other studies showing that the cellular uptake of CoQ10 in caco-2 cells was increased in the presence of grape fruit juice as a P-gp inhibitor while the secretory (basal to apical) was reduced (Itagaki et al., 2008, 2010). The improvement in CoQ10 absorption (by 30%) by the co-administration of piperine (black pepper extract) was thought to be due to a non-specific mechanism (increase blood flow to the GIT) and/or thermo-nutrient effect of piperine (Khajuria et al., 1998; Badmaev et al., 2000). Recently reported data on the inhibitory effect of piperine on P-gp-mediated cellular efflux (Jin & Han, 2010) could be also an asset. These findings should be utilized for modulation of CoQ10 intestinal absorption.

Strategies for maximizing intracellular delivery

Nanocarriers for tissue target-ability and intracellular delivery

Ankola et al. (2007), developed oral nanoparticulate formulations of CoQ10 using poly (lactide-co-gylcolide) (PLGA) biodegradable polymer and the quaternary ammonium salt: didodecyl dimethyl ammonium bromide (DMAB) as a surfactant/stabilizer. Using the in situ rat jejunum uptake model, the intestinal uptake of the nanoparticles was 79% compared to 75 and 45% uptake in the case of a commercial formulation and a carboxymethylcellulose suspension, respectively. Results also revealed the superiority of CoQ10 nanoparticles in normalizing the blood pressure in a renal hypertensive rat model and its higher efficacy in reducing levels of lipid peroxides in plasma (Ankola et al., 2007). Swarnakar et al. (2011) later on reported a DMAB-stabilized CoQ10-PLGA nanoparticles formulation that accumulated in the inflamed organs in rats, demonstrated hepatoprotective and anti-inflammatory efficacy and produced more than a 4-fold increase in oral bioavailability compared to a CoQ10 suspension. Novel and multifunctional CoQ10 and quantum dot co-loaded nanoparticles were proposed for simultaneous drug delivery and imaging applications. Confocal microscopy revealed that the nanoparticles were biocompatible to and associated with PC12 cells (pheochromocytoma of the rat adrenal medulla) 1-day post-treatment (Nehilla et al., 2008). A synergistic antioxidant combination of ellagic acid and CoQ10 coencapsulated in nanoparticles has been tested in hyperlipidemic rats. After a 2-weeks treatment, the combination lowered cholesterol, glucose and triglycerides levels for extended periods and improved endothelial functioning (Ratnam et al., 2009). NLC are considered a potential bioavailability enhancement tool (Gaba et al., 2014). NLC of CoQ10 enhanced the aqueous dissolution and lowered the cytotoxicity as compared to a CoQ10 free suspension (Wang et al., 2012). Glyceryl distearate and glyceryl behenate (as a solid lipid) and glyceryl triacetate (as a liquid lipid) furnished NLC formulations with enhanced efficacy (in terms of DPPH scavenging, anti-lipid peroxidation, reduced scopolamineinduced amnesia) and higher rate and extent of bioavailability than a solution form (Nanjwade et al., 2013). Heart tissue targeting was attempted using lecithin and TPGS-based nanoemulsions of CoQ10 (Zhou et al., 2013a). Following an intravenous administration, 2.8-folds higher myocardium levels of CoQ10 were achieved in as fast as 5-min onset and was further maintained for 90 min by the TPGS- than lecithin-containing nanoemulsions presumable to due to the P-gp inhibitory effect of TPGS (Zaki et al., 2013, Zaki 2014). Extending the circulation time of lipid nanocarriers in the blood has been explored as a different manoeuvre to increase bioavailability of CoQ10 liposomes by grafting the inert hydrophilic polymers (PEG) into the lipid components. Sterically stabilized glyceryl dioleate-PEG12 and glyceryl dipalmitate-PEG23 were developed (Koynova & Tihova, 2010). In aqueous media, the hydrated diacylglycerol-PEG lipid conjugates spontaneously formed liquid crystals of unior oligolamellar liposomes. Dry mixing, rather than use of organic solvents, was used for the encapsulation of up to 30% by weight of CoQ10. The 50-nm sized self-emulsifying lipid vesicles had the privilege of expedited intracellular release of CoQ10. Nanocapsules prepared by high pressure homogenization using lecithin improved the relative oral bioavailability of CoO10 in mice (176.6% over tablets) (Zhou et al., 2013b). Verma et al. (2007) reported a liposomal CoQ10 with enhanced intracellular delivery and significantly lowered fraction of irreversibly damaged myocardium administered by intracoronary infusion in an occlusion-induced ischemic zone in rabbits.

Strategies for maximizing mitochondrial targeting

Mitochondrially targeted CoQ10

The mitochondrion is the target for antioxidants including CoQ10 since it is the major site of ROS generation within cells (Murphy & Smith, 2000). Limited mitochondrial bioavailability of CoO10 resulted in a clinical inefficacy. Hence, mitochondrially targeted CoQ10 formulations were soughtafter. Membrane-penetrating triphenyl alkyl phosphonium cations (TPPBr) were reported earlier by Skulachev et al. (2005) for their ability to measure the mitochondrial potential (Samartsev et al., 2000; Severina et al., 2007). Recently, Murphy (2008) and Murphy & Smith (2007) pioneered the mitochondrial-targeting of antioxidants using these lipophilic cations and others (Adlam et al., 2005; Brown et al., 2007; Smith et al., 1999, 2011). Specifically, they were used to target CoQ to mitochondria by chemical conjugation of TPPBr with CoQ10 forming the so called mitochondrially targeted CoQ10 (MitoQ10) as shown in Figure 4. The MitoQ10 conjugates move easily through membrane phospholipid bilayers by a non-specific uptake mechanism (Murphy & Smith, 2007; Murphy, 2008; Porteous et al., 2010). By virtue of their cationic nature, the TPPBr sturdily interacts with the highly negative mitochondrial membrane (-150 to 170 mV) which triggers a several hundred-fold accumulation of MitoQ10 within the mitochondria (Murphy & Smith, 2007).

Several cationic ubiquinones MitoQn with different aliphatic chain lengths (n = 3, 5 and 10) were developed with tailored hydrophobicities aiming to modify the partitioning between the lipid mitochondrial membrane and the aqueous phase (Lin & Engbersen, 2009). Fortunately, all derivatives exhibited antioxidant effect but the optimal antioxidant efficacy was exhibited by MitoQ₁₀. Li et al. (2008) studied the absorptive and secretory transport and metabolism of MitoQn species in caco-2 cell monolayers. The intracellular accumulation was proportional to the lipophilicity. On the

Figure 4. MitoQ10 obtained by chemical conjugation of CoQ10 and TPPBr for mitochondrial targeting.



contrary, the apical to basolateral permeability $(P_{app} A \rightarrow B)$ was inversely related to lipophilicity being high for MitoQ3 and low for MitoQ5 and MitoQ10. A higher secretory than absorptive transport was shown with efflux ratios $(P_{app} B \rightarrow A/P_{app} A \rightarrow B)$ 2.3, 24.9 and 4.0 for n = 3, 5 and 10, respectively. Cyclosporine A increased $P_{app} A \rightarrow B$ and decreased $P_{app} B \rightarrow A$. Bovine serum albumin, added in the basolateral side to provide sink condition, enhanced the $P_{app} A \rightarrow B$ by 9-fold of MitoQ10 (log *P* 3.44) but did not improve that of MitoQ5 (log *P* 1.14). While transport a synchronized turnover from ubiquinone to reduced ubiquinol species was detected.

Mitochondrially targeted nanosystems

CoQ10 Mitochondria-targeted nanosystems for were developed using multifunctional star polymers based on miktoarm ABC [A = polyethylene]glycol (PEG), B = polycaprolactone (PCL) and C = TPPBr self-assembled into nanosized micelles (Sharma et al., 2012). As depicted in Figure 5, the micelles exhibited a small critical association concentration, maintained colloidal stability for 3 months and afforded a high CoQ10 loading capacity (60%). Intracellular trafficking of a mitochondria-specific vital dye and a fluorescently labeled polymer revealed mitochondrial delivery of the nanosystems. The nanosystems proved its efficacy in oxidative stress and inflammation at two different experimental paradigms.

The enhanced therapeutic efficacy of the cationic CoQ10 nanoparticles stabilized by DMAB has been attributed to an enhanced mitochondrial delivery as a result of the interaction with the highly negative mitochondrial membrane (-150 to 170 mV). This was evidenced by a co-localization of the nanoparticles with the mitochondria and lysosomes (Swarnakar et al., 2011).



Figure 5. Mitochondrially targeted multifunctional CoQ10 nanosystems (TPPBr).

Future perspectives

Nutrients gain a lot by being formulated and administered in the form of nutraceutical products; the wonder nutrient CoQ10 is not an exception. Endless endeavors have been put into formulating it in a medicinal form that can improve its oral bioavailability. Progress to better understanding of its physicochemical, pharmaceutical, biopharmaceutical and biological properties will unravel areas never explored before. For example, the low melting point (48 °C) and the grease ball nature (underprivileged solubility attributable to high lipophilicity), should refrain attempts of amorphization that better suits a brick dust compound (inadequate solubility due to a stable crystal lattice). For a dissolution evaluation, biorelevant dissolution media such as the fasted- and fed-state simulated intestinal fluids (FaSSIF and FeSSIF, respectively) should be considered for CoQ10 to avoid underrated physiological solubility and absorption. In the same context, the issue of concomitant food intake is crucial when evaluating and comparing the bioavailability of different CoQ10 formulations.

In terms of future development of targeted dosage forms for CoQ10, the existence of absorption window should draw attention to a specific formulation that provides extended residence in this region of the GIT, e.g. a gastro-retentive dosage form. In the context of permeability, more research should be done to explore active and passive transport of CoQ10, by studying permeability on cell lines not functionally expressing transporters e.g. 2/4/A1 cell line [rat small intestinal cells conditionally immortalized with a temperature sensitive mutant of Simian virus 40 (SV40T)] to delineate the effect of transporters on CoQ10 permeability. Alternatively, "pure" measures of permeability like liposome partitioning, retention on immobilized artificial membranes (IAM), the parallel artificial membrane permeability assay (PAMPA) or binding to liposomes measured by surface plasmon resonance (SPR) biosensors would help in evaluating the passive permeability of CoQ10 apart from active transport. The effect of metabolizing enzymes like CYPs on CoQ10 bioavailability need to be probed using some predictivemetabolism tools as rapid filters for testing CoQ10 for CYPs liability. The complex absorption of CoQ10 from gut by both active and passive transport as well as the presence of multiple transporters might trigger scientists to design a prodrug for targeting a specific transporter on the cell surface. The possibility of having a drug-drug interaction at the transporter level would be crucial for geriatrics receiving CoQ10 supplementation concomitantly with other drugs. In this case, mutually altered pharmacokinetics cannot be ruled out. With deeper knowledge of transporters for CoQ10, especially at epithelial and endothelial barriers such as the liver, kidney, intestine and blood-brain barrier, it is foreseeable that human pathologies of these organs might be better treated using CoQ10 supplements. Last but not the least, prodrug approach for designing cationic ubiquinone antioxidants (MitoQn) should be optimally tailored in terms lipophilicity, transporter interaction, protein binding and affinity to metabolizing enzymes for successful mitochondrial targeting.

Declaration of interest

The author reports no conflicts of interest. The author alone is responsible for the content and writing of this article.

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